

Short Report

Qualification Study CHO|360-HCP ELISA (Type A to D)

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1 Introduction

The purpose was the development of an enzyme-linked immunosorbent assay (ELISA) for the quantitative determination of process-related CHO-HCP.

This ELISA (referred to as the CHO|360-HCP ELISA) was successfully developed as a kit of four different types A to D, based on four different polyclonal affinity purified antibody preparations as capture and detector antibody.

The method based on the sandwich ELISA principle with several sequential incubations steps in an antibody coated 96 well microtest plate.

After the first incubation step for HCP binding by the capture antibody and several washings, bound HCP is detected with the biotinylated detector antibody (the same antibody as the capture). This biotin-conjugated antibody is then in turn detected after several washing steps with a Streptavidin-Peroxidase conjugate. After further washings, the plate is incubated with the substrate Tetramethylbenzidine. The enzymatic color reaction is stopped by adding Sulphuric acid and the color intensity, which is proportional to the HCP concentration, is measured photometrically.

The CHO|360-HCP ELISA method was qualified at BioGenes according to the respective ICH-Guideline ICH Q2(R1) ("Validation of analytical procedures: text and methodology") with slightly deviations due to the nature of the method as a bioassay.

1.1 Type of analytical procedure

The method is intended to be used for the following type of analytical procedure:

• Test for impurities – Quantitation

1.2 Validation characteristics

The following validation characteristics according to ICH Q2(R1) were tested:

- Specificity
- Accuracy
- Repeatability (Precision)
- Intermediate Precision
- Linearity
- Limit of Detection
- Limit of Quantitation
- Range

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2 Materials

2.1 Reagents

Table 3: CHO|360-HCP ELISA Kit with components [No. (1) to (8)] and further reagents [(9) pp.]

No.	Reagent	Details
(1)	Microtest Plate	96 well, pre-coated with affinity-purified anti-CHO-HCP-IgG
	(ready-to-use)	(polyclonal, rabbit or goat), dried and sealed in foil bag with
		desiccant
		ready-to-use microtest plate
(2)	Washing Buffer	TBS, pH 7.5 with Triton X-100; containing Phenol Red and
	(10x)	ProClin®300 as preservative, 10x concentrate
(3)	Assay Buffer	TBS, pH 7.5 with Triton X-100; 1% BSA
	(ready-to-use)	and ProClin®300 as preservative,
		ready-to-use solution
(4)	CHO-HCP Standard	Stock solution of CHO-HCP in TBS with ProClin®300 as
	(10 µg/mL)	preservative,
(5)	Detector Antibody	affinity purified, biotin-conjugated
	(100x)	anti-CHO-HCP-IgG-Biotin (polyclonal, rabbit or goat) in
		stabilized solution
		100x concentrate
(6)	Enzyme Conjugate	Streptavidin-conjugated Peroxidase in stabilized solution,
	(100x)	100x concentrate
(7)	Substrate Solution	TMB One substrate solution
	(ready-to-use)	ready-to-use solution
(8)	Stop Solution	0.5 M Sulfuric acid
	(ready-to-use)	ready-to-use solution
(9)	CHO-HCP Standard stock	Starting material for preparing the CHO-HCP standard of the
	solution (0.5 mg/mL)	kit, 0,5 mg/ml CHO-HCP in PBS with ProClin®300 as
		preservative; serves as spiking material for sample spike

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2.2 Samples

For the ELISA qualification four real samples from different DSP stages and types were used.

Table 4: Sample Overview

No.	Sample Coding	Sample Type
(10)	Sample 1	IPC
(11)	Sample 2	IPC
(12)	Sample 3	IPC
(13)	Sample 4	FB

2.3 Evaluation system

The optical density was measured with the multichannel microplate reader OpsysMR[™] and the corresponding software Revelation QuickLink 4.04 giving the raw data of the assays. For calculations and graphic presentation of the raw data the software GraphPad Prism⁻ 5 was used. The raw data were imported into the respective data files of the software and the HCP calibration curves were generated by using a nonlinear regression mode, the "agonist vs. response with variable slope" (based on the four-parameter-equation). For calculating HCP concentrations and HCP recovery rates as well as different statistic parameters such as means, standard deviations (SD) and coefficients of variation (CV) the software Microsoft[®] Office Excel[®] 2007 was used.

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3 Summarized Results

The results of the qualification study are summarised in the following table.

Validation Parameter	Experiment	Result
Specificity	1-D and 2-D analysis (electrophoresis	All 4 antibody preparations (A to D)
	and Western blotting)	demonstrate a satisfying coverage of the
	Acceptance criterion:	CHO 360-HCP antigen distribution in 1-
	Satisfying antigen coverage:	D and 2-D analysis
	antigen coverage ≥ 80%	
Accuracy	Spiking approaches of three different	CHO 360-HCP recovery in the three
	real matrix samples with two different	spiked samples within the assay working
	amounts of CHO 360-HCP	range between 72.2% and 126.8%
	Acceptance criterion:	
	Recovery of 100±30% of spiked antigen	
Repeatability	Threefold determination of three different	Repeatability Precision of the CHO 360-
(Intra-assay	real matrix samples with two sample	HCP determination in the HCP-spiked
Precision)	dilutions in one ELISA run	sample within the assay working range:
	Acceptance criterion:	CV (repeatability) between 0.2% and
	CV(repeatability) ≤ 15%	11.9%
Intermediate	Sixfold determination (6 ELISA runs) of	Precision of the HCP determination in
Precision	four different real matrix samples with	the HCP-spiked Sample within the assay
(Inter-assay)	two sample dilutions each	working range:
	Acceptance criterion:	CV (Intermediate precision) between
	CV(Intermediate precison) ≤ 20%	1.1% and 15.8%
Linearity	Nonlinear regression with the 4-	24 standard curves were generated with
	parameter equation	the 4-parameter equation :
	Acceptance criterion:	R ² : 0.9995 – 1.0000
	- Coefficient of determination R ² >0,9900	- S _{yx} : 0.0042 – 0.0278
	Residual standard deviation $S_{yx} < 0,1000$	

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Validation Parameter	Experiment	Result
Limit of Detection	Part A: Definition of the Limit of Detection	The Limit of Detection of the CHO 360- HCP ELISA types A to D was defined as
(LOD)		0.6 ng/mL HCP.
	Part B:	The Limit of Detection of the CHO 360-
	Confirmation of the Limit of Detection	HCP ELISA types A to D was
	Acceptance criterion:	successfully confirmed at 0.6 ng/mL
	Overlapping of 3*SD ranges of OD	HCP by the overlapping of 3*SD ranges
	values of LOD and blank ≤ 50%	of OD values of LOD and blank by less than 50%
Limit of	Part A:	The Limit of Quantitation of the
Quantitation	Definition of the Limit of Quantitation as	CHO 360-HCP ELISA types A to D was
(LOQ)	the 3-fold value of LOD	defined as 2 ng/mL HCP.
	Part B:	The Limit of Quantitation was confirmed
	Confirmation of the Limit of Quantitation	at 2 ng/mL HCP of the CHO 360-HCP
	Acceptance criteria :	ELISA types A to D with:
	- HCP recovery of 100%±30%	- HCP recovery: 81.0 - 106.5%
	- CV(repeatability) ≤15%	- CV (repeatability): 5.3 – 11.4%
	- No overlapping of the 3x SD	- No overlapping of the 3*SD range with
	range with that of the assay blank	the 3*SD range of the assay blank
Working	Results of the LOQ confirmation	The Working Range of the CHO 360-
Range	approach at 2 ng/mL and 100 ng/mL as	HCP ELISA types A to D (2 ng/mL to
	the upper limit	100 ng/mL) was successfully confirmed
	Acceptance criteria:	with:
	 HCP recovery of 100%±30% CV(Repeatability) ≤15 	- HCP recovery at 2 ng/mL HCP: 81.0%
		- HCP recovery at 100 ng/mL HCP:
		97.0% - 102.7%
		- precision at 2 ng/mL HCP:
		CV (repeatability): 5.3% – 11.4%
		- precision at 100 ng/mL HCP:
		CV (repeatability): 2.1% - 2.3%

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4 Abbreviations

A ₄₅₀ :	absorbance at 450 nm
CV:	coefficient of variation
end.:	endogenous
HCP:	host cell protein
OD:	optical density
PD	pre-dilution
R ² :	coefficient of determination
SD:	standard deviation
S _{yx} :	residual standard deviation
WD:	working dilution

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